

INSTRUCTIONS FOR: Spiral Fluted Hand Reamer Set For .335", .350" & .370" Hosels

For clubmakers who want the very best, these Manual Spiral Fluted Reamers are excellent for finishing and reconditioning hosel bores to a high degree of accuracy and surface finish. Specifications provide a good allowance between shaft and hosel for the perfect epoxy bond!



Warning! When using High Speed Steel (HSS) cutting tools; The use of protective eye goggles is recommended

Set Includes:

- 0.335 inch (8.5mm) Spiral Reamer
- 0.350 inch (8.9mm) Spiral Reamer
- 0.370 inch (9.4mm) Spiral Reamer
- Adjustable Square-Stock Handle

Specifications:

- High-speed steel reamers suitable for 17-4 PH Stainless and 6AL-4V Titanium.
- For hand reaming or drill press usage up to 150 RPM (depending on alloy).
- Slightly tapered lead to guide and center reamer in the bore.
- Enlarges hosels up to 0.003" / .01mm depending on bore/drill size allowance.

Right-Hand Spiral Fluted Reamers push swarf away from the cutting edge, (unlike a drill where the swarf travels up the flutes) in order to ensure that it does not interfere with the high finish produced. Pushing swarf away from the reamer's land also increases tool life.

Manual Use Instructions:

Left-Hand Spiral, Right-Hand Cutting! Ensure clubhead is clamped securely. Dab the reamer in cutting oil. Align the reamer with hosel bore and turn the wrench **clockwise** with a steady, firm pressure until the reamer has been turned in the hole. Turning the wrench too fast or too slowly will cause the reamer to chatter, producing an unevenly reamed hole.

When the reamer bottoms out; Remove the reamer from the hole by turning the wrench **clockwise** and raising the reamer at the same time.

To prevent damage to the reamer for short-term storage, wrap it in an oily cloth and keep it in a box. If the reamer edges are only slightly dulled, honing the edges on an oilstone may restore sharpness.

